



Intec Coatings P/L
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SAFETY DATA SHEET

1. IDENTIFICATION

NAME: ISOFREE Part B Hardener
PRODUCT CODE: 400IF- Plus four figure suffix depicting colour or gloss level
APPLICATION: Part B component for Iso Free coating.

SUPPLIER: Intec Coatings P/L
47 Lara Way
Campbellfield Vic 3061

Emergency Numbers:

Australian Poisons Information Centre: 13 11 26
Police Fire Brigade or Ambulance: 000
Intec Coatings 1300 046 832

2. HAZARD(S) IDENTIFICATION

Hazardous according to criteria of Safe Work Australia

GHS CLASSIFICATION



Signal Word

Danger

HAZARD CLASSIFICATIONS

Flammable Liquids Category 3
Aspiration Hazard Category 1
Skin Corrosion/Irritation Category 2
Serious Eye Damage/Eye Irritation
Specific Target Organ Toxicity (Single Exposure)
Specific Target Organ Toxicity (Single Exposure)

Category 1
Category 3 Respiratory tract irritation
Category 3 Narcotic Effects

HAZARD STATEMENTS

Flammable liquid and vapour

Harmful if swallowed

May be fatal if swallowed and enters airways.

May cause skin irritation.

Causes serious eye damage

May cause respiratory irritation

May cause drowsiness or dizziness.

PREVENTION PRECAUTIONARY STATEMENTS

P201 Obtain special instructions before use.

P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P271 Use only outdoors or in a well-ventilated area.

P281 Use personal protective equipment as required.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing should not be allowed out of workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

RESPONSE PRECAUTIONARY STATEMENT

P101 If medical advice is needed, have product container or label at hand.

P304+340 If INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P312 Call a POISON CENTRE. or doctor/physician if you feel unwell.

P302+352 IF ON SKIN: Wash with soap and water

P303+361+353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

P363 Wash contaminated clothing before reuse.

P333+313 If skin irritation or a rash occurs: Get medical advice/attention.

P370+378 In case of fire: Use alcohol resistant foam for extinction

3. COMPOSITION / INFORMATION ON INGREDIENTS

Composition by weight %	1-10	10-30	30-60	Balance	CAS RN
Xylene		X			1330-20-7
N butyl acetate	X				123-86-4
PGMA	X				108-65-6
Non-Hazardous Ingredients				X	-

4. FIRST AID MEASURES

EYES: Flush eyes with water for at least 15 minutes. Ensure irrigation under both eyelids is achieved. Do not attempt to remove contact lenses, this should only be undertaken by skilled personnel. If irritation persists, transport patient to hospital or doctor.

- SKIN:** Remove contaminated clothing. Wash affected areas thoroughly with soap and water. Do not wash with solvent. If irritation occurs seek medical attention.
- INHALATION:** Move patient to fresh air away from contamination source and remove contaminated clothing. Allow patient to assume most comfortable position and keep warm. If breathing is shallow or has stopped, ensure clear airway, and apply resuscitation. Seek immediate medical attention.
- INGESTION:** If swallowed do not induce vomiting. Wash mouth with water. Give water to drink to dilute stomach contents. If vomiting occurs, place victim's head downward, head lower than hips to prevent vomit entering lungs. Seek immediate medical attention.

SYMPTOMS CAUSED BY EXPOSURE

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and product label. Symptoms or effects that may arise if the product is mishandled are as follows: -

- EYES:** Highly irritant, which may lead to, pronounced inflammation and conjunctivitis. Damage to the cornea may result in permanent vision impairment if not treated promptly.
- SKIN:** May cause skin irritation after prolonged or repeated exposure, which may lead to contact dermatitis.
- INHALATION:** Mild irritation to upper respiratory tract may become more pronounced at elevated temperatures. More severe effects from inhalation of high concentrations of vapour include pulmonary irritation, coughing, headache, nausea, and central nervous system depression which can lead to loss of co-ordination, impaired judgement and if exposure is prolonged, unconsciousness. Pre-existing respiratory illness such as asthma, bronchitis or emphysema etc. may be aggravated if inhaled.
- INGESTION:** Gastrointestinal irritation may cause nausea, pain and vomiting. Vomit entering the lungs by aspiration may cause potentially lethal chemical pneumonitis.

5. FIRE- FIGHTING MEASURES

Highly Flammable

Flash point (°C): Below 0 Degrees C

Extinguishing Media: Dry chemical, foam, water spray (fog) or CO₂

HAZARDS:

Vapour is heavier than air, will accumulate in depressions and will form explosive mixtures with air. Vapour may travel a considerable distance to source of ignition. Vapours are very dangerous in enclosed spaces which are poorly ventilated. Highly flammable, keep away from naked flame, spark, or heat source.

Store cans away from oxidizing agents.

On combustion, may emit toxic fumes of carbon oxides and acrid smoke.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIREFIGHTERS

Flammable liquid. Firefighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

6. ACCIDENTAL RELEASE MEASURES

Remove possible sources of ignition. Avoid breathing vapour and contact with skin and eyes. Wear appropriate safety equipment.

- Absorb all spills with a dangerous goods approved absorbent material such as sand, vermiculite etc. Place in an **Australian Standard Approved** flammable goods waste bin and add equal volume of water. Dispose of through an approved dangerous good waste management contractor.
Do not permit spilled material to flow into sewer or natural waterway.
- Place 'all spray booth' dry waste including dirty rags, overspray dust, sweepings, paint film etc. in an **Australian Standard Approved** flammable goods waste bin and add equal volume of water.
- Recycle all liquid waste including paint sludge and dirty thinners, when possible, otherwise place in a suitable dangerous goods approved container and dispose of through an approved dangerous goods liquid waste contractor.

7. HANDLING AND STORAGE

Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from oxidizing agents. Keep containers sealed tight when not in use and check regularly for leaks.

Avoid skin and eye contact and inhalation of vapour, mists or aerosols.

ENGINEERING CONTROLS:

Use in a well-ventilated area, under normal conditions general exhaust is adequate. Spraying should be done in accordance with local state regulations. All electrical fittings and appliances including power outlets, lighting and exhaust extraction must be intrinsically safe and in accordance with class 1 zone 1 Australian Standards, this is also required where painted surfaces are drying as evaporating flammable solvents are given off for some time and may accumulate in enclosed areas. Keep containers closed when not in use. Do Not enter confined spaces where vapour may have collected.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

INHALATION: Wear an Australian Standard Approved respirator. The selection of class and type will be dependent on level of air-borne contaminant and chemical type. For general use with adequate ventilation, an organic vapour respirator is sufficient. In conditions where high levels of exposure to spray mist and vapour are present with poor ventilation, wear full-faced air supplied breathing apparatus.

EYES: Chemical goggles or safety glasses with side shields. Do not wear contact lenses as they absorb and concentrate irritants.

HANDS: Wear chemical resistant gloves such as rubber, PVC, nitrile or neoprene. Do not wash hands with solvent; use industrial hand cleansing cream or soap and water.

CLOTHING: Wear protective clothing that minimises the risk of skin contamination.
Wear safety footwear.

National occupational exposure limit:

None assigned for this product by Safe Work Australia, table below lists individual ingredients as a guide.

Composition by weight %	CAS RN	STEL PPM	TWA PPM
Xylene	1330-20-7	150	100
N butyl acetate	123-86-4	200	150
PGMA	108-65-6	100	50
Non-Hazardous Ingredients	-		-

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear or coloured liquid
Odour: Odour of amine
Specific Gravity: 0.90 – 1.00 Kg/l
Percent volatile by volume: 40-50%
Solubility in water g/l: None
Flash Point: < 0°C

10. STABILITY AND REACTIVITY

Materials to avoid: Strong oxidizing agents.
 Hazardous Decomposition Products: Carbon dioxide and monoxide
 Hazardous Polymerisation: Will not occur.

11. TOXICOLOGICAL INFORMATION

No specific data for product however for listed raw materials as follows:

N BUTYL ACETATE

Dermal (rabbit) LD50: >14080 mg/kg
 Inhalation (rat) LC50: 2000 ppm/4hr
 Oral (rabbit): 7400 mg/kg
 Oral (mouse) LD50: 14,000 mg/kg

Ref suppliers SDS

PGMA

Dermal (rat) LD50: >5000 mg/kg
 Inhalation (rat) LC50: 4345 ppm/6hr
 Oral (rat) LD50: 6190 mg/kg

Ref suppliers SDS

XYLENE

Dermal LD50: >1000 mg/kg

Inhalation LC50: >10mg/lit

Oral LD50: >2000 mg/kg

Germ cell mutagenicity:

Carcinogenicity:

Reproductive and developmental Toxicity:

Ref suppliers SDS

Not mutagenic

Not expected to be carcinogenic

Not a developmental toxicant

Does not impair fertility.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic Hazard:

No information available for product

Long-term aquatic Hazard:

No information available for product

Ecology Toxicity:

No information available for product

Persistence and degradability

No information available but is expected to biodegrade based on its raw material makeup.

Bio-accumulative potential:

Based on individual raw materials, not expected to bio-accumulate.

13. DISPOSAL CONSIDERATIONS

Dispose of in accordance with local waste management regulations in an authorised landfill or consult local land waste Management Authority for disposal.

Recycle where possible; dispose of empty vented containers through a metal recycler or at an authorised landfill.

14. TRANSPORT INFORMATION

Transport in accordance with Dangerous Goods Classification 3.

Store cans in a well-ventilated area away from sources of ignition such as, open flames, heat sources, electrical arc, etc. Store cans away from oxidising agents, foodstuffs, and clothing. Keep containers closed securely when not in use. No smoking

15. REGULATORY INFORMATION

All ingredients in this product are listed on the Australian Inventory of Chemical Substance (AICS)

16. OTHER INFORMATION

Date of preparation: 08/06/2026

Revision number: 4

Changes in Revision: Format

All advice, recommendations, information, or service provided by Intec Coatings in relation to product manufactured or supplied by it or their use and application is given in good faith and is believed by Intec Coatings to be appropriate and reliable. This information may be subject to change without notice. No warranty expressed or implied is made as to its accuracy, completeness or otherwise provided that the foregoing shall not exclude, limit, restrict or modify the right entitlements and remedies conferred upon any person or the liabilities imposed upon Intec by any condition or warranty implied by Commonwealth, State or Territory Act or ordinance void or prohibiting such exclusion limitation or modification. Intec Coatings has no control on individual customer's application methods and or raw materials used and therefore cannot be held responsible for product failure if recommended guidelines are not satisfied. Products are expected to perform as indicated provided the application procedures are adhered to.